

## High precision Aluminum plates

# HS<sup>High Spec</sup> 52

JIS H4000 A5052P

**Improved thickness tolerance and flatness compared to conventional A5052P**

### Features

- ▶ Good corrosion resistance.
- ▶ Having medium degree of strength.
- ▶ Good welding performance.

### Applications

- ▶ Semiconductor and liquid crystal manufacturing equipment.
- ▶ Medical equipment.
- ▶ Machine components.



Mill finish



Two-sided protective film applied

## Ultra-high precision Aluminum plates

# YH52

Improving thickness precision and flatness of JIS H4000 A5052P

**Excellent flatness enables you to cut cost and time for machining**

### Features

- ▶ Minimizing residual stress makes it possible to suppress warping from cutting work.
- ▶ Thickness tolerance is about 1/10 of JIS specification.
- ▶ Excellent flatness and surface quality.
- ▶ High surface quality allows good anodizing surface finish.

### Applications

- ▶ Semiconductor and liquid crystal manufacturing equipment.
- ▶ Solar cell panel manufacturing equipment.
- ▶ Components and base plates of precision machines.



Two-sided protective film applied



Mill finish

### Chemical composition (%)

Si	Fe	Cu	Mn	Mg	Cr	Zn	Others		Al
							Each	Total	
≤0.25	≤0.40	≤0.10	≤0.10	2.2~2.8	0.15~0.35	≤0.10	≤0.05	≤0.15	Re

### Mechanical property (Typical values)

Thickness	Tensile strength(N/mm <sup>2</sup> )	Elongation(%)
15	197	37

### Surface flatness

HS <sup>High Spec</sup> 52	0.2 mm below/M	YH52	0.2 mm below/M	JIS	1.2 mm below/M
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### Stock size (mm)

Thickness	Width×Length	Temper	YH52 Plate (Ultra high precision)	HS52 Plate (High precision)	A5052 Plate (JIS Standard)
4	1525×3050	H112	±0.04	±0.06	±0.50
5			±0.04	±0.07	±0.50
6			±0.04	±0.08	±0.55
7			±0.04	±0.10	±0.60
8			±0.05	±0.10	±0.60
9			±0.05	±0.10	±0.70
10			±0.05	±0.10	±0.70
12			±0.05	±0.10	±0.80
15			±0.08	±0.15	±0.80
16			±0.08	±0.16	±0.80

Thickness	Width×Length	Temper	YH52 Plate (Ultra high precision)	HS52 Plate (High precision)	A5052 Plate (JIS Standard)
18	1525×3050	H112	±0.09	±0.18	±0.80
20			±0.10	±0.20	±0.80
22			±0.10	±0.22	±0.80
25			±0.12	±0.25	±0.90
30			±0.15	±0.30	±1.0
32			±0.15	±0.30	±1.0
35			±0.15	±0.30	±1.0
40			±0.20	±0.40	±1.1
45			±0.20	±0.40	±1.3
50			±0.25	±0.50	±1.3

Providing the foundation for creation.



※JIS : Japanese Industrial Standards